

# Hotrunner Inquiry

Please supply available drawings / data / data sheets and background information you have. It helps HASCO to verify the application and likewise to chose the adequate components which should guarantee operational reliability in the end.

**⚠** Please notice that a completely filled out form and the supply of the mentioned drawings / data / data sheets will influence the handling time of your inquiry.

\* = must be filled in

## Customer Information

company:*	<input type="text"/>	customer-No.:	<input type="text"/>
contact person:*	<input type="text"/>	country:*	<input type="text"/>
address:*	<input type="text"/>	phone:*	<input type="text"/>
city:*	<input type="text"/>	fax:	<input type="text"/>
post code:*	<input type="text"/>	email:*	<input type="text"/>

interested in:     H 106/...     H 4510/...     H 4010/.../S     H 4015/.../S     H 4400/.../S  
 Z 3280 /1/...     Z 3280 /2/...     \_\_\_\_\_

## Article Information

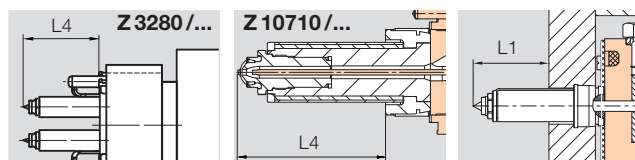
article name:*	<input type="text"/>		
article weight:*	<input type="text"/>	g	article drawing:*
weight of subrunner:	<input type="text"/>	g	<input type="checkbox"/> enclosed
max. flow length:	<input type="text"/>	mm	<input type="checkbox"/> will be send via email
wallthickness:	min. <input type="text"/>	mm	max. <input type="text"/>
			mm <input type="checkbox"/> not available

## Plastic Material / Resin Information

plastic material:*	<input type="text"/>	trade name:	<input type="text"/>
supplier:	<input type="text"/>	processing temp.:	<input type="text"/> °C
glasfibre:	<input type="text"/> %	mould temp.:	<input type="text"/> °C
mineral fillers:	<input type="text"/> %	data sheet:*	<input type="checkbox"/> enclosed
flame retardent:	<input type="checkbox"/> yes <input type="checkbox"/> no		<input type="checkbox"/> will be send via email
other:	<input type="text"/> %		<input type="checkbox"/> not available

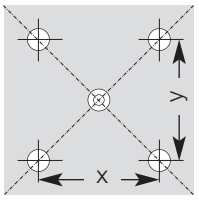
## Nozzle Parameter

no. of nozzles:*	<input type="text"/>	nozzle protrusion L1:*	<input type="text"/>
no. of cavities:*	<input type="text"/>	nozzle length L4:*	<input type="text"/>
nozzle type:	<input type="text"/>		
gate section:	Ø <input type="text"/>	length <input type="text"/>	pitch circle (at Z3280/...): <input type="text"/>
gating:*	<input type="checkbox"/> direct	<input type="checkbox"/> indirect	
needle valve:	<input type="checkbox"/> hydraulic	<input type="checkbox"/> air	
	<input type="checkbox"/> electrical		
cascade control:	<input type="checkbox"/> yes	<input type="checkbox"/> no	



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Mould Data				
mould size:	width:*	<input type="text"/>	mm	
	length:*	<input type="text"/>	mm	
	max. height:	<input type="text"/>	mm	
insulating plate:	<input type="checkbox"/> yes <input type="checkbox"/> no		plate material:	
			<input type="checkbox"/> 1.2312	
			<input type="checkbox"/> 1.2085	
			<input type="checkbox"/> 1.2099	
nozzle coordinates:*	X	<input type="text"/>	radius of spruebush:*	
	Y	<input type="text"/>		<input type="checkbox"/> R0
				<input type="checkbox"/> R 15,5
<div style="border: 1px solid orange; padding: 2px; display: inline-block;">                     Please draw a sketch of the nozzle positions with dimensions if the designation of <b>X</b> and <b>Y</b> is not adequate or clear.                 </div>			<input type="checkbox"/> R40 <input type="checkbox"/> R= _____	
				

Control Engineering			
existent:	<input type="checkbox"/> yes <input type="checkbox"/> no	HASCO-name:	<input type="text"/>
please quote:	<input type="checkbox"/> yes <input type="checkbox"/> no	third-party product name:	<input type="text"/>
		manufacturer:	<input type="text"/>
wiring:	<input type="checkbox"/> HASCO	<input type="checkbox"/> load-/ thermocouple separated	<input type="checkbox"/> _____

Sketch of Nozzle Positions


comment:

date: \_\_\_\_\_ signature: \_\_\_\_\_